## To Whiren

## Hydraulic Tools For Industrial Applications



## Introduction

WREN, established in 1992, is one of the most professional manufacturers of high pressure hydraulic(70-350Mpa) tools.WREN is working on developing the highest quality industrial bolting system, making industrial bolting safer and simpler.

WREN focus on high lever quality and safety, make its own designes of hydraulic torque wrenches, pumps, Hydraulic Cylinders, bolt tensionerS, which are already widely used in steel, shipbuilding, power station, petroleum, chemical and other engineering industries.WREN also has distributors in North America, South east Asia, Europe, South Africa, Korea, Australia. Besides hydraulic torque wrenches, Wren is also able to manufacture other parts to meet all cutomer's requirements.

$3400 \mathrm{M}^{2}$ Warehouse


Worldwide Distributors


CE certificate / ISO9001:2008 Quality System / Excellent Supplier Qualification


## Catalog

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WREN company have passed through the German Rhine (TÜV) quality certification

WREN company have passed through the Alibaba depth certification in 2010

CWREN has got the CE certificate in 2012


-700bar Max working pressure and the accuracy keep within $\pm 3 \%$
-All together 10 models with the range from $112 \mathrm{~N} . \mathrm{m}$ to 72000 N.m, which covers the most bolts size, and be the most comprehensive available in the market.
-The $360 * 185$ degree swivel is free to operation with no space limitation.
-The square drive operate with the high intense socket and suitable with large range of bolts
-360 degree adjustable reaction arm allows placing in any support point.
-Compact design with the raw material of advanced
aluminum-titanium alloy, high intense.
-The new locking coupler ensures the oil keep free access.

## IBT Series Selection Chart

| TYPE | 07IBT | 1IBT | 3IBT | 5IBT | 8IBT | 10IBT | 20IBT | 25IBT | 35IBT | 50IBT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Torque <br> (N.m) | 112~1120 | 183~1837 | 451~4512 | 752~7528 | 1078~10780 | 1551~15516 | 2666~26664 | 3472~34725 | 4866~48666 | 7200~72000 |
| Bolt size <br> (M) | 14~30 | 16~36 | 22~48 | 27~56 | 30~64 | 36~72 | 42~90 | 48~100 | 64~120 | 72~125 |
| Weight (Kg) | 1. 8 | 2. 5 | 5 | 8 | 11 | 15 | 26. 5 | 35 | 50 | 87 |
| Square Drive | 3/4" | 3/4" | $1^{\prime \prime}$ | $1-1 / 2^{\prime \prime}$ | 1-1/2" | 1-1/2" | 2-1/2" | $2-1 / 2^{\prime \prime}$ | 2-1/2" | 2-1/2" |

Industrial Applications:


IBT series is the professional hydraulic torque wrench which WREN vigorously extends in international market. Its raw material is aluminum-titanium alloy which makes the wrench light and high intense. IBT series has 10 models with the range from 112N.m to 72000 N.m; covers the most of bolts size, and be the most comprehensive available in the market. WREN provide after-sales service all over the world, and already got the approved by TUV certificate.


## IBT Dimension Chart

| TYPE | L1 <br> $(\mathrm{mm})$ | L 2 <br> $(\mathrm{~mm})$ | H 1 <br> $(\mathrm{~mm})$ | H 2 <br> $(\mathrm{~mm})$ | H 3 <br> $(\mathrm{~mm})$ | H 4 <br> $(\mathrm{~mm})$ | R <br> $(\mathrm{mm})$ | R 1 <br> $(\mathrm{~mm})$ | R 2 <br> $(\mathrm{~mm})$ | R 3 <br> $(\mathrm{~mm})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 07IBT | 110.8 | 139.3 | 42 | 65.8 | 76.2 | 108.1 | 75 | 20.5 | 68.3 | 25 |
| 1 IBT | 144.5 | 173.5 | 50 | 72 | 96 | 131 | 91.5 | 26 | 85 | 29 |
| 3IBT | 178 | 229 | 68 | 95 | 127 | 176.5 | 123.5 | 34 | 114 | 40 |
| 5 IBT | 210.5 | 270.5 | 80 | 123 | 149 | 199 | 140 | 39 | 137 | 46.5 |
| 8 IBT | 222 | 293 | 90 | 134 | 167 | 217 | 165 | 47 | 153 | 47 |
| 10 IBT | 245.5 | 317.5 | 100 | 142 | 182 | 232 | 178 | 51 | 154 | 58.5 |
| 20 IBT | 307.5 | 383.5 | 120 | 183 | 220 | 270 | 213 | 59 | 186 | 71 |
| 25 IBT | 323 | 401 | 137 | 200 | 247 | 297 | 228 | 66 | 199 | 66 |
| 35 IBT | 372.5 | 496.5 | 153 | 216 | 282 | 332 | 243.5 | 77 | 241 | 79 |
| 50 IBT | 400 | 516 | 160 | 223 | 291 | 341 | 258 | 81 | 259 | 97.5 |

## Accessory:

For Special Reaction Arm, consult to WREN!


-700 bar max working pressure; keep the accuracy $\pm 3 \%$.
-5 models with the range from 232-44593N.m
$-360 * 185$ degree swivel \&360*360 degree swivel allow the wrench free to operation with no space limitation.
-More accuracy and easier when the wrench direct operate on the nuts.
-Compact design with longer arm fully advances the reliability.
-Compact design with the raw material of advanced -aluminum-titanium alloy, high intense.
-The new locking coupler ensures the oil keep free access.

LOW series is the professional Low profile hydraulic torque wrench which WREN vigorously extends in international market. Compare with the square drive hydraulic torque wrench, this series work directly on the nuts, and its body suits well in the narrow space. LOW covers the nuts from S19 to S175. To fulfill all different working situations, the user can just replace the hexagon cassette because the hexagon cassette is changeable, or add the reducer. WREN provide after-sales service all over the world, and already got the approved by TUV certificate.

Accessory:

| Reaction Pad |  |
| :--- | :--- |
| Extending <br> Reaction Arm |  |



## LOW Paramete Chart

|  | Torque (N.m) | Nut Sizes (mm) | Power Head Weight (Kg) | Cassette Weight (Kg) | Sizes (mm) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | L1 | L2 | H1 | H2 | W1 | W2 |
| 2LOW | $\begin{aligned} & 232 \sim 2328 \\ & 241 \sim 2414 \end{aligned}$ | $\begin{gathered} 19 \sim 55 \\ 60 \end{gathered}$ | $1$ | $\begin{aligned} & 1.6 \\ & 1.7 \end{aligned}$ | 196. 4 | 196. 4 | $\begin{aligned} & 125.9 \\ & 128.5 \end{aligned}$ | $\begin{gathered} 102.3 \\ 105 \end{gathered}$ | $\begin{aligned} & 32 \\ & 32 \end{aligned}$ | $\begin{aligned} & 51 \\ & 51 \end{aligned}$ |
| 4LOW | $\begin{aligned} & 585 \sim 2510 \\ & 585 \sim 5021 \\ & 585 \sim 5858 \\ & 647 \sim 6474 \end{aligned}$ | $\begin{gathered} 34 \sim 36 \\ 41 \\ 46 \sim 65 \\ 70 \sim 80 \end{gathered}$ | $\begin{aligned} & 2 \\ & 2 \end{aligned}$ | $\begin{aligned} & \text { 4. } 4 \\ & \text { 4. } 6 \end{aligned}$ | 245 | 246 | $\begin{aligned} & 177 \\ & 187 \end{aligned}$ | $\begin{aligned} & 135.7 \\ & 145.7 \end{aligned}$ | $\begin{aligned} & 42 \\ & 42 \end{aligned}$ | $\begin{aligned} & 66 \\ & 66 \end{aligned}$ |
| 8LOW | $\begin{aligned} & 1094 \sim 10941 \\ & 1177 \sim 11774 \end{aligned}$ | $\begin{gathered} 41 \sim 95 \\ 100 \sim 105 \end{gathered}$ | $\begin{aligned} & \text { 3. } 3 \\ & \text { 3. } 3 \end{aligned}$ | $\begin{gathered} 8 \\ 8.4 \end{gathered}$ | 300 | 301 | $\begin{aligned} & 207 \\ & 216 \end{aligned}$ | $\begin{aligned} & 169 \\ & 178 \end{aligned}$ | $\begin{aligned} & 53 \\ & 53 \end{aligned}$ | $\begin{aligned} & 83 \\ & 83 \end{aligned}$ |
| 14LOW | $1852 \sim 18521$ | $50 \sim 117$ | 5. 5 | 11.6 | 361 | 361 | 239 | 204 | 64 | 99 |
| 30LOW | $\begin{aligned} & 4188 \sim 41882 \\ & 4459 \sim 44593 \end{aligned}$ | $\begin{aligned} & 110 \sim 155 \\ & 160 \sim 175 \end{aligned}$ | $\begin{aligned} & 11.4 \\ & 11.4 \end{aligned}$ | $\begin{aligned} & 29 \\ & 30 \end{aligned}$ | 430 | 441 | $\begin{aligned} & 303 \\ & 315 \end{aligned}$ | $\begin{aligned} & 272 \\ & 285 \end{aligned}$ | $\begin{aligned} & 85 \\ & 85 \end{aligned}$ | $\begin{aligned} & 131 \\ & 131 \end{aligned}$ |

## LOW Dimension Drawing



LOW Series Hexagon Cassette Selection Chart

| 2LOW |  |  |  | 4LOW |  |  |  | 8LOW |  |  |  | 14LOW |  |  |  | 30LOW |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | R | A | Max Torque | Type | R | A | Max Torque | Type | R | A | Max Torque | Type | R | A | Max Torque | Type | R | A | Max Torque |
| 2LOW-19 | 27 | 16 | 2328 | 4LOW-34 | 36 | 16 | 2510 | 8LOW-41 | 46 | 22 | 10941 | 14LOW-50 | 60 | 31 | 18521 | 30LOW-85 | 78 | 28 | 41882 |
| 2LOW-22 | 27 | 14 | 2328 | 4LOW-36 | 36 | 15 | 2510 | 8LOW-46 | 46 | 19 | 10941 | 14LOW-55 | 60 | 28 | 18521 | 30LOW-90 | 78 | 27 | 41882 |
| 2LOW-27 | 27 | 11 | 2328 | 4LOW-41 | 39 | 15 | 5021 | 8LOW-50 | 46 | 17 | 10941 | 14LOW-60 | 60 | 25 | 18521 | 30LOW-95 | 83 | 28 | 41882 |
| 2LOW-30 | 29 | 12 | 2328 | 4LOW-46 | 42 | 15 | 5858 | 8LOW-55 | 50 | 18 | 10941 | 14LOW-65 | 60 | 22 | 18521 | 30LOW-100 | 83 | 25 | 41882 |
| 2LOW-32 | 29 | 11 | 2328 | 4LOW-50 | 44 | 15 | 5858 | 8LOW-60 | 52 | 17 | 10941 | 14LOW-70 | 60 | 19 | 18521 | 30LOW-105 | 89 | 28 | 41882 |
| 2LOW-34 | 31 | 11 | 2328 | 4LOW-55 | 46 | 14 | 5858 | 8LOW-65 | 55 | 17 | 10941 | 14LOW-75 | 63 | 19 | 18521 | 30LOW-110 | 89 | 25 | 41882 |
| 2LOW-36 | 31 | 10 | 2328 | 4LOW-60 | 50 | 15 | 5858 | 8LOW-70 | 58 | 17 | 10941 | 14LOW-80 | 66 | 19 | 18521 | 30LOW-115 | 95 | 28 | 41882 |
| 2LOW-41 | 34 | 10 | 2328 | 4LOW-65 | 53 | 15 | 5858 | 8LOW-75 | 60 | 17 | 10941 | 14LOW-85 | 69 | 19 | 18521 | 30LOW-117 | 95 | 27 | 41882 |
| 2LOW-46 | 37 | 10 | 2328 | 4LOW-70 | 56 | 15 | 6474 | 8LOW-80 | 63 | 16 | 10941 | 14LOW-90 | 72 | 20 | 18521 | 30LOW-120 | 95 | 25 | 41882 |
| 2LOW-50 | 40 | 11 | 2328 | 4LOW-75 | 59 | 15 | 6474 | 8LOW-85 | 66 | 16 | 10941 | 14LOW-95 | 74 | 19 | 18521 | 30LOW-125 | 101 | 29 | 41882 |
| 2LOW-55 | 43 | 11 | 2328 | 4LOW-80 | 61 | 15 | 6474 | 8LOW-90 | 69 | 17 | 10941 | 14LOW-100 | 77 | 19 | 18521 | 30LOW-130 | 101 | 26 | 41882 |
| 2LOW-60 | 46 | 11 | 2414 |  |  |  |  | 8LOW-95 | 71 | 16 | 10941 | 14LOW-105 | 80 | 19 | 18521 | 30LOW-135 | 104 | 26 | 41882 |
|  |  |  |  |  |  |  |  | 8LOW-100 | 75 | 17 | 11774 | 14LOW-110 | 83 | 19 | 18521 | 30LOW-140 | 110 | 29 | 41882 |
|  |  |  |  |  |  |  |  | 8LOW-105 | 78 | 17 | 11774 | 14LOW-115 | 87 | 20 | 18521 | 30LOW-145 | 110 | 26 | 41882 |
|  |  |  |  |  |  |  |  |  |  |  |  | 14LOW-117 | 87 | 19 | 18521 | 30LOW-150 | 116 | 29 | 41882 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30LOW-155 | 116 | 26 | 41882 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30LOW-160 | 128 | 36 | 44593 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30LOW-165 | 128 | 33 | 44593 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30LOW-170 | 128 | 30 | 44593 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30LOW-175 | 128 | 27 | 44593 |

WREN can be customized according to customer requirements of special types of cassette.
Industrial Applications:


## ATWS series

Square drive hydraulic torque wrench


ATWS series is the professional hydraulic torque wrench which WREN vigorously extends in international market. Its raw material is aluminum-titanium alloy which makes the wrench light and high intense. ATWS series has 6 models with the range from $183 \mathrm{~N} . \mathrm{m}$ to $48666 \mathrm{~N} . \mathrm{m}$; covers the most of bolts size, and be the most comprehensive available in the market. WREN provide after-sales service all over the world, and already got the approved by TUV certificate.

## ATWS Series Selection Chart


-700bar Max working pressure and the accuracy keep within $\pm 3 \%$
-All together 6 models with the range from 183N.m to 48666N.m, which covers the most bolts size, and be the most comprehensive available in the market.
-The 360 degree swivel is free to operation with no space limitation.
-The square drive operate with the high intense socket and suitable with large range of bolts
-360 degree adjustable reaction arm allows placing in any support point.
-Compact design with the raw material of advanced
aluminum-titanium alloy, high intense.
-The new locking coupler ensures the oil keep free access.


| TYPE | 1ATWS | 3ATWS | 5ATWS | 8ATWS | 10ATWS | 20ATWS | 25ATWS | 35ATWS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Torque (N.m) | 183~1837 | 455~4553 | 758~7580 | 1096~10952 | 1456~14560 | 2666~26664 | 3472~34725 | 4866~48666 |
| Bolt size (M) | 16~36 | 22~48 | 27~56 | 30~64 | 36~72 | 42~90 | 48~100 | 64~120 |
| Weight Kg | 2.5 | 5 | 8 | 11 | 15 | 26.5 | 35 Kg | 50 Kg |
| L1 (mm) | 135 | 170 | 204 | 220 | 245 | 303 | 315 | 495 |
| L2 (mm) | 186 | 244 | 285 | 313 | 352 | 451 | 463 | 495 |
| H1 (mm) | 50 | 68 | 80 | 90 | 101 | 120 | 137 | 153 |
| H2 (mm) | 80 | 105 | 132 | 143 | 153 | 189 | 208 | 228 |
| H3 (mm) | 98 | 128 | 152 | 167 | 182 | 223 | 248 | 282 |
| H4 (mm) | 175 | 206 | 230 | 244 | 260 | 300 | 325 | 360 |
| R1 (mm) | 28 | 34 | 41 | 47 | 51 | 62 | 67 | 77 |
| R2 (mm) | 100 | 136 | 150 | 175 | 183 | 255 | 251 | 271 |
| Square Drive | 3/4" | $1 "$ | 1-1/2" | 1-1/2" | 1-1/2" | 2-1/2" | 2-1/2" | 2-1/2" |



## Accessory:



## Parameter Chart

| TYPE | Torque <br> (N.m) | Nut Sizes <br> (mm) | Power Head Weight (Kg) | Cassette Weight (Kg) | Sizes (mm) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | L | H1 | H2 | W |
| 2ATWH | 225~2255 | 19~55 | 0.9 | 1.5 | 186 | 132 | 95 | 32 |
|  | 233~2338 | 60 | 0.9 | 1.5 | 186 | 135 | 98 | 32 |
| 4ATWH | 520~5208 | 34~65 | 1.6 | 3.4 | 251 | 176 | 127 | 42 |
|  | 575~5755 | 70~80 | 1.6 | 3.4 | 256 | 186 | 137 | 42 |
| 8ATWH | 1043~10438 | 41~95 | 3.1 | 6.3 | 308 | 211 | 154 | 53 |
|  | 1123~11233 | 100~105 | 3.1 | 6.3 | 308 | 220 | 163 | 53 |
| 14ATWH | 1852~18521 | 50~117 | 4.8 | 11.4 | 378 | 252 | 200 | 64 |
| 30ATWH | 4188~41882 | 110~155 | 10.5 | 20.5 | 460 | 300 | 253 | 85 |
|  | 4459~44593 | 160~175 | 10.5 | 20.5 | 460 | 313 | 266 | 85 |

-700 bar max working pressure; keep the accuracy $\pm 3 \%$.
-5 models with the range from $225-44593 \mathrm{~N} . \mathrm{m}$
$-360 * 185$ degree swivel allow the wrench free to operation with no space limitation.
-More accuracy and easier when the wrench direct operate on the nuts.
-Compact design with longer arm fully advances the reliability.
-Compact design with the raw material of advanced
-aluminum-titanium alloy, high intense.
-The new locking coupler ensures the oil keep free access.

ATWH series is the professional Low profile hydraulic torque wrench which WREN extends in international market. Compared with the square drive hydraulic torque wrench, this series work directly on the nuts, and its body suits well in the narrow space. ATWH covers the nuts from S19 to S175. To fulfill all different working situations, the user can just replace the hexagon cassette because the hexagon cassette is changeable, or add the reducer. WREN provide after-sales service all over the world, and already got the approved by TUV certificate.



Every model of ATWH power head covers a complete set of hexagon cassette, combines all the bolt size within its torque range. When choosing the correct hexagon cassette, ensure the distance between bolt and equipment partition must larger than the distance of "A". Pay attention that there is enough space between bolts. The " $A$ " and " $R$ " in below table will be helpful.


## Reducer

Reducer work together with the ATWH Ratchet link. One single Ratchet link is suitable for many bolts sizes.(by the reducer, please contact WREN engineer)


## Series Hexagon Cassette Selection Chart

| 2ATWH |  |  |  | 4ATWH |  |  |  | 8ATWH |  |  |  | 14ATWH |  |  |  | 30ATWH |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | R | A | Max Torque | Type | R | A | Max Torque | Type | R | A | Max Torque | Type | R | A | Max Torque | Type | R | A | Max Torque |
| 2ATWH-19 | 27 | 16 | 2328 | 4ATWH-34 | 36 | 16 | 2510 | 8ATWH-41 | 46 | 22 | 10941 | 14ATWH-50 | 60 | 31 | 18521 | 30ATWH-85 | 78 | 28 | 41882 |
| 2ATWH-22 | 27 | 14 | 2328 | 4ATWH-36 | 36 | 15 | 2510 | 8ATWH-46 | 46 | 19 | 10941 | 14ATWH-55 | 60 | 28 | 18521 | 30ATWH-90 | 78 | 27 | 41882 |
| 2ATWH-27 | 27 | 11 | 2328 | 4ATWH-41 | 39 | 15 | 5021 | 8ATWH-50 | 46 | 17 | 10941 | 14ATWH-60 | 60 | 25 | 18521 | 30ATWH-95 | 83 | 28 | 41882 |
| 2ATWH-30 | 29 | 12 | 2328 | 4ATWH-46 | 42 | 15 | 5858 | 8ATWH-55 | 50 | 18 | 10941 | 14ATWH-65 | 60 | 22 | 18521 | 30ATWH-100 | 83 | 25 | 41882 |
| 2ATWH-32 | 29 | 11 | 2328 | 4ATWH-50 | 44 | 15 | 5858 | 8ATWH-60 | 52 | 17 | 10941 | 14ATWH-70 | 60 | 19 | 18521 | 30ATWH-105 | 89 | 28 | 41882 |
| 2ATWH-34 | 31 | 11 | 2328 | 4ATWH-55 | 46 | 14 | 5858 | 8ATWH-65 | 55 | 17 | 10941 | 14ATWH-75 | 63 | 19 | 18521 | 30ATWH-110 | 89 | 25 | 41882 |
| 2ATWH-36 | 31 | 10 | 2328 | 4ATWH-60 | 50 | 15 | 5858 | 8ATWH-70 | 58 | 17 | 10941 | 14ATWH-80 | 66 | 19 | 18521 | 30ATWH-115 | 95 | 28 | 41882 |
| 2ATWH-41 | 34 | 10 | 2328 | 4ATWH-65 | 53 | 15 | 5858 | 8ATWH-75 | 60 | 17 | 10941 | 14ATWH-85 | 69 | 19 | 18521 | 30ATWH-117 | 95 | 27 | 41882 |
| 2ATWH-46 | 37 | 10 | 2328 | 4ATWH-70 | 56 | 15 | 6474 | 8ATWH-80 | 63 | 16 | 10941 | 14ATWH-90 | 72 | 20 | 18521 | 30ATWH-120 | 95 | 25 | 41882 |
| 2ATWH-50 | 40 | 11 | 2328 | 4ATWH-75 | 59 | 15 | 6474 | 8ATWH-85 | 66 | 16 | 10941 | 14ATWH-95 | 74 | 19 | 18521 | 30ATWH-125 | 101 | 29 | 41882 |
| 2ATWH-55 | 43 | 11 | 2328 | 4ATWH-80 | 61 | 15 | 6474 | 8ATWH-90 | 69 | 17 | 10941 | 14ATWH-100 | 77 | 19 | 18521 | 30ATWH-130 | 101 | 26 | 41882 |
| 2ATWH-60 | 46 | 11 | 2414 |  |  |  |  | 8ATWH-95 | 71 | 16 | 10941 | 14ATWH-105 | 80 | 19 | 18521 | 30ATWH-135 | 104 | 26 | 41882 |
|  |  |  |  |  |  |  |  | 8ATWH-100 | 75 | 17 | 11774 | 14ATWH-110 | 83 | 19 | 18521 | 30ATWH-140 | 110 | 29 | 41882 |
|  |  |  |  |  |  |  |  | 8ATWH-105 | 78 | 17 | 11774 | 14ATWH-115 | 87 | 20 | 18521 | 30ATWH-145 | 110 | 26 | 41882 |
|  |  |  |  |  |  |  |  |  |  |  |  | 14ATWH-117 | 87 | 19 | 18521 | 30ATWH-150 | 116 | 29 | 41882 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30ATWH-155 | 116 | 26 | 41882 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30ATWH-160 | 128 | 36 | 44593 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30ATWH-165 | 128 | 33 | 44593 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30ATWH-170 | 128 | 30 | 44593 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 30ATWH-175 | 128 | 27 | 44593 |

[^0]

S Series Technical Data

| model | Torque (N.m) | Bolt size <br> (M) | Square drive inches | Weight <br> (Kg) |
| :---: | :---: | :---: | :---: | :---: |
| S17 | $172 \sim 1727$ | 16~36 | 3/4 " | 2 |
| S45 | $452 \sim 4529$ | 22~48 | 1 " | 4. 6 |
| S100 | $1006 \sim 10064$ | 30~64 | $11 / 2{ }^{\prime \prime}$ | 10 |
| S150 | $1497 \sim 14974$ | 36~72 | $11 / 2{ }^{\prime \prime}$ | 14. 8 |
| S370 | $3699 \sim 36992$ | 48~100 | $21 / 2{ }^{\prime \prime}$ | 32. 5 |


| Sizes (mm) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | L2 | H1 | H2 | H3 | H4 | R |
| 129 | 167 | 51 | 73 | 90 | 131 | 25 |
| 167 | 218 | 68 | 98 | 121 | 170 | 34 |
| 223 | 293 | 92 | 135 | 163 | 211 | 46 |
| 264 | 323 | 100 | 141 | 177 | 225 | 50 |
| 329 | 432 | 137 | 104 | 240 | 288 | 66 |

-700bar maximum working pressure; Repeat accuracy $\pm 3 \%$.
-5 different model from 2625-48481N.m -Fitted with $360^{\circ} \times 360^{\circ}$ uni-swivel quick release couplings
-Low profile design to accessing limited areas -Drivers and adaptors can be replaced easily

H low profile torque wrenches designed for accessing limited areas and serves goog solutions with numbers of replaceable cassettes and adaptors. Drivers can be replaced easily and fast without using any tolls. Saves time by means of easy replacement of attachments. Light weight aluminum design allows easy operations even in robust conditions.


## Accessory:

| Reaction Pad |  |
| :--- | :--- |
| Extending <br> Reaction Arm |  |



## H Series Technical Data

| model | Torque <br> (N.m) | Bolt size (mm) | Weight | Cassette Weight (Kg) | Sizes (mm) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | (Kg) |  | L | H1 | H2 | W1 | W2 | A |
| H27 | $\begin{aligned} & 262 \sim 2625 \\ & 306 \sim 3068 \end{aligned}$ | $\begin{aligned} & 19 \sim 46 \\ & 50 \sim 60 \end{aligned}$ | 0. 9 |  | $\begin{aligned} & 193 \\ & 193 \end{aligned}$ | $\begin{aligned} & 125 \\ & 136 \end{aligned}$ | $\begin{gathered} 97 \\ 108 \end{gathered}$ | $\begin{aligned} & 32 \\ & 32 \end{aligned}$ | $\begin{aligned} & 51 \\ & 51 \end{aligned}$ | $\begin{aligned} & 10 \sim 15 \\ & 10 \sim 11 \end{aligned}$ |
| H54 | $\begin{aligned} & 537 \sim 5372 \\ & 603 \sim 6037 \end{aligned}$ | $\begin{aligned} & 27 \sim 65 \\ & 70 \sim 80 \end{aligned}$ | 1.9 |  | $\begin{aligned} & 250 \\ & 250 \end{aligned}$ | $\begin{aligned} & 158 \\ & 169 \end{aligned}$ | $\begin{aligned} & 125 \\ & 136 \end{aligned}$ | $\begin{aligned} & 41 \\ & 41 \end{aligned}$ | $\begin{aligned} & 64 \\ & 64 \end{aligned}$ | $\begin{gathered} 11 \sim 19 \\ 11.7 \sim 12 \end{gathered}$ |
| H120 | $\begin{aligned} & 1173 \sim 11737 \\ & 1434 \sim 14349 \end{aligned}$ | $\begin{gathered} 50 \sim 80 \\ 85 \sim 105 \end{gathered}$ | 3.4 |  | $\begin{aligned} & 310 \\ & 310 \end{aligned}$ | $\begin{aligned} & 189 \\ & 214 \end{aligned}$ | $\begin{aligned} & 157 \\ & 182 \end{aligned}$ | $\begin{aligned} & 52 \\ & 52 \end{aligned}$ | $\begin{aligned} & 78 \\ & 78 \end{aligned}$ | $\begin{gathered} 15 \sim 15.2 \\ 16 \sim 22 \end{gathered}$ |
| H210 | $\begin{aligned} & 2121 \sim 21216 \\ & 2312 \sim 23124 \end{aligned}$ | $\begin{gathered} 70 \sim 100 \\ 105 \sim 115 \end{gathered}$ | 5.9 |  | $\begin{aligned} & 378 \\ & 378 \end{aligned}$ | $\begin{aligned} & 223 \\ & 236 \end{aligned}$ | $\begin{aligned} & 191 \\ & 204 \end{aligned}$ | $\begin{aligned} & 64 \\ & 64 \end{aligned}$ | $\begin{aligned} & 97 \\ & 97 \end{aligned}$ | $\begin{array}{r} 8 \sim 21 \\ 18 \sim 24 \end{array}$ |
| H430 | $\begin{aligned} & 4379 \sim 43792 \\ & 4848 \sim 48481 \end{aligned}$ | $\begin{gathered} 80 \sim 117 \\ 120 \sim 175 \end{gathered}$ | 16. 1 |  | $\begin{aligned} & 405 \text { * } \\ & 425 \end{aligned}$ | $\begin{aligned} & 291 \text { * } \\ & 309 \text { * } \end{aligned}$ | $\begin{aligned} & 242 \text { * } \\ & 260 \text { * } \end{aligned}$ | $\begin{aligned} & 83 \\ & 83 \end{aligned}$ | $\begin{aligned} & 93 \\ & 93 \end{aligned}$ | $\begin{aligned} & 25 \sim 31 * \\ & 25 \sim 34 \text { * } \end{aligned}$ |

## H Dimension Drawing



## Choice of Cassettes

| H27 |  |  |  | H54 |  |  |  | H120 |  |  |  | H210 |  |  |  | H430 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | R | A | Max Torque | Type | R | A | Max Torque | Type | R | A | Max Torque | Type | R | A | Max Torque | Type | R | A | Max Torque |
| H27-19 | 26 | 15 | 2625 | H54-27 | 36 | 19 | 5372 | H120-50 | 44 | 15 | 11737 | H210-70 | 59 | 18 | 21216 | H430-80 | 72 | 25 | 43792 |
| H27-22 | 26 | 14 | 2625 | H54-30 | 35 | 17 | 5372 | H120-55 | 47 | 15 | 11737 | H210-75 | 62 | 18 | 21216 | H430-85 | 78 | 28 | 43792 |
| H27-27 | 26 | 11 | 2625 | H54-32 | 35 | 16 | 5372 | H120-60 | 50 | 15 | 11737 | H210-80 | 65 | 18 | 21216 | H430-90 | 78 | 25 | 43792 |
| H27-30 | 28 | 11 | 2625 | H54-34 | 35 | 15 | 5372 | H120-65 | 53 | 15 | 11737 | H210-85 | 68 | 18 | 21216 | H430-95 | 84 | 28 | 43792 |
| H27-32 | 28 | 10 | 2625 | H54-36 | 35 | 14 | 5372 | H120-70 | 56 | 15 | 11737 | H210-90 | 71 | 18 | 21216 | H430-100 | 84 | 26 | 43792 |
| H27-34 | 31 | 11 | 2328 | H54-41 | 35 | 11 | 5372 | H120-75 | 58 | 15 | 11737 | H210-95 | 74 | 18 | 21216 | H430-105 | 90 | 28 | 43792 |
| H27-36 | 31 | 10 | 2625 | H54-46 | 37 | 11 | 5858 | H120-80 | 61 | 15 | 11737 | H210-100 | 77 | 18 | 21216 | H430-110 | 90 | 26 | 43792 |
| H27-41 | 34 | 10 | 2625 | H54-50 | 41 | 12 | 5372 | H120-85 | 66 | 16 | 14349 | H210-105 | 79 | 18 | 23124 | H430-115 | 94 | 28 | 43792 |
| H27-46 | 37 | 10 | 2625 | H54-55 | 44 | 12 | 5372 | H120-90 | 69 | 16 | 14349 | H210-110 | 82 | 18 | 23124 | H430-117 | 94 | 26 | 43792 |
| H27-50 | 40 | 11 | 3068 | H54-60 | 47 | 12 | 5372 | H120-95 | 71 | 16 | 14349 | H210-115 | 87 | 21 | 23124 | H430-120 | 101 | 31 | 48481 |
| H27-55 | 42 | 11 | 3068 | H54-65 | 50 | 12 | 5372 | H120-100 | 77 | 19 | 14349 |  |  |  |  | H430-125 | 101 | 28 | 48481 |
| H27-60 | 45 | 10 | 3068 | H54-70 | 52 | 12 | 6037 | H120-105 | 77 | 16 | 14349 |  |  |  |  | H430-130 | 101 | 25 | 48481 |
|  |  |  |  | H54-75 | 56 | 12 | 6037 |  |  |  |  |  |  |  |  | H430-135 | 105 | 26 | 48481 |
|  |  |  |  | H54-80 | 58 | 12 | 6037 |  |  |  |  |  |  |  |  | H430-140 | 110 | 29 | 48481 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | H430-145 | 110 | 26 | 48481 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | H430-150 | 115 | 29 | 48481 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | H430-155 | 115 | 26 | 48481 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | H430-160 | 121 | 29 | 48481 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | H430-165 | 121 | 26 | 48481 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | H430-170 | 128 | 30 | 48481 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | H430-175 | 128 | 27 | 48481 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

WREN can be customized according to customer requirements of special types of cassette.
Industrial Applications:




Can order imperial and non-standard socket

Standard sockets selection chart

| Bolt Type |  | $\begin{gathered} 3 / 4 " \\ \text { 07IBT/1IBT } \end{gathered}$ |  |  |  |  |  |  | $\begin{gathered} 1 " \\ \text { 3IBT } \end{gathered}$ |  |  |  |  |  |  | $\begin{gathered} 1-1 / 2^{\prime \prime} \\ 5,8,10 \text { IBT } \end{gathered}$ |  |  |  |  |  |  | $\begin{gathered} 2-1 / 2 " \\ 20,25,35,50 \text { IBT } \end{gathered}$ |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D | N | A | B | L1 | L2 | L3 | D1 | D2 | A | B | L1 | L2 | L3 | D1 | D2 | A | B | L1 | L2 | L3 | D1 | D2 | A | B | L1 | L2 | L3 | D1 | D2 |
| M16 | 24 | 6.3 | 10 | 54 | 32 | 32 | 40 | 40 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| M18 | 27 | 6.3 | 10 | 54 | 32 | 32 | 42 | 42 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| M20 | 30 | 6.3 | 10 | 54 | 33 | 33 | 46 | 44 | 8 | 14 | 59 | 32 | 32 | 54 | 54 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| M22 | 34 | 6.3 | 10 | 54 | 33 | 33 | 52 | 44 | 8 | 14 | 59 | 32 | 32 | 58 | 58 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| M24 | 36 | 6.3 | 10 | 57 | 33 | 33 | 54 | 44 | 8 | 14 | 62 | 32 | 32 | 59 | 59 | 8 | 16 | 85 | 44 | 44 | 74 | 74 |  |  |  |  |  |  |  |
| M27 | 41 | 6.3 | 10 | 58 | 33 | 33 | 60 | 44 | 8 | 14 | 65 | 38 | 38 | 67 | 54 | 8 | 16 | 85 | 44 | 44 | 74 | 74 |  |  |  |  |  |  |  |
| M30 | 46 | 6.3 | 10 | 63 | 38 | 38 | 66 | 44 | 8 | 14 | 65 | 38 | 38 | 74 | 54 | 8 | 16 | 85 | 44 | 44 | 74 | 74 |  |  |  |  |  |  |  |
| M33 | 50 | 6.3 | 10 | 65 | 40 | 40 | 71 | 44 | 8 | 14 | 70 | 43 | 43 | 79 | 60 | 8 | 16 | 90 | 45 | 45 | 79 | 79 |  |  |  |  |  |  |  |
| M36 | 55 | 6.3 | 10 | 70 | 45 | 45 | 77 | 54 | 8 | 14 | 80 | 42 | 52 | 84 | 60 | 8 | 16 | 90 | 45 | 45 | 84 | 84 | 8 | 18 | 100 | 57 | 57 | 86 | 114 |
| M39 | 60 |  |  |  |  |  |  |  | 8 | 14 | 85 | 45 | 57 | 89 | 60 | 8 | 16 | 100 | 45 | 57 | 94 | 75 | 8 | 18 | 100 | 52 | 52 | 119 | 119 |
| M42 | 65 |  |  |  |  |  |  |  | 8 | 14 | 85 | 45 | 57 | 98 | 70 | 8 | 16 | 100 | 45 | 57 | 98 | 80 | 8 | 18 | 100 | 52 | 52 | 119 | 119 |
| M45 | 70 |  |  |  |  |  |  |  | 8 | 14 | 90 | 50 | 62 | 104 | 70 | 8 | 16 | 105 | 50 | 62 | 104 | 80 | 8 | 18 | 120 | 67 | 67 | 128 | 128 |
| M48 | 75 |  |  |  |  |  |  |  | 8 | 14 | 95 | 50 | 65 | 108 | 70 | 8 | 16 | 110 | 50 | 65 | 118 | 85 | 8 | 18 | 120 | 67 | 67 | 128 | 128 |
| M52 | 80 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 115 | 55 | 72 | 118 | 90 | 8 | 18 | 130 | 71 | 71 | 128 | 128 |
| M56 | 85 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 125 | 60 | 77 | 128 | 90 | 8 | 18 | 130 | 71 | 71 | 129 | 129 |
| M60 | 90 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 125 | 60 | 77 | 139 | 90 | 8 | 18 | 140 | 61 | 73 | 139 | 139 |
| M64 | 95 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 130 | 65 | 82 | 139 | 90 | 8 | 18 | 140 | 66 | 73 | 139 | 139 |
| M68 | 100 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 135 | 70 | 87 | 144 | 90 | 8 | 18 | 140 | 71 | 81 | 148 | 130 |
| M72 | 105 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 135 | 70 | 87 | 149 | 90 | 8 | 18 | 150 | 77 | 89 | 156 | 130 |
| M76 | 110 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 135 | 70 | 87 | 158 | 90 | 8 | 18 | 150 | 72 | 90 | 158 | 130 |
| M80 | 115 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 135 | 70 | 87 | 159 | 95 | 8 | 18 | 150 | 82 | 98 | 168 | 130 |
| M85 | 120 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 135 | 70 | 87 | 168 | 95 | 8 | 18 | 150 | 82 | 98 | 178 | 130 |
| M90 | 130 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 16 | 155 | 93 | 105 | 189 | 95 | 8 | 18 | 170 | 93 | 114 | 189 | 130 |
| M95 | 135 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 18 | 170 | 93 | 114 | 198 | 130 |
| M100 | 145 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 18 | 170 | 98 | 122 | 210 | 152 |
| M105 | 150 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 18 | 190 | 100 | 140 | 216 | 152 |
| M110 | 155 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 18 | 190 | 100 | 140 | 229 | 152 |
| M115 | 165 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 8 | 18 | 190 | 100 | 140 | 241 | 152 |



Standard reducer inserts selection chart


Can order imperial and non-standard Reducer Inserts

| Wrench Model | Cassette | Nut Size (S) | Reducer Insert |  |  |  |  |  | Locking ring |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Type | A/B (mm) | Type | A/B (mm) | Type | A/B (mm) |  |
| 2 LOW | 2LOW-50 | 50 | 2G5041 | 50/41 | 2G5036 | 50/36 | 2G5032 | 50/32 | H-50 |
|  | 2LOW-46 | 46 | 2G4636 | 46/36 | 2G4632 | 46/32 | 2G4630 | 46/30 | H-46 |
|  | 2LOW-41 | 41 | 2G4132 | 41/32 | 2G4130 | 41/30 | 2G4127 | 41/27 | H-41 |
|  | 2LOW-36 | 36 | 2G3630 | 36/30 | 2G3627 | 36/27 |  |  | H-36 |
|  | 2LOW-32 | 32 | 2 G 3227 | 32/27 |  |  |  |  | H-32 |
|  | 2LOW-30 | 30 |  |  |  |  |  |  |  |
|  | 2LOW-27 | 27 |  |  |  |  |  |  |  |
| 4 LOW | 4LOW-65 | 65 | 4G6555 | 65/55 | 4G6550 | 65/50 | 4G6546 | 65/46 | H-56 |
|  | 4LOW-60 | 60 | 4G6050 | 60/50 | 4G6046 | 60/46 | 4G6041 | 60/41 | H-60 |
|  | 4LOW-55 | 55 | 4G5546 | 55/46 | 4G5541 | 55/41 | 4G5536 | 55/36 | H-55 |
|  | 4LOW-50 | 50 | 4G5041 | 50/41 | 4G5036 | 50/36 | 4G5032 | 50/32 | H-50 |
|  | 4LOW-46 | 46 | 4G4636 | 46/36 | 4G4632 | 46/32 | 4G4630 | 46/30 | H-46 |
|  | 4LOW-41 | 41 | 4G4132 | 41/32 | 4G4130 | 41/30 | 4G4127 | 41/27 | H-41 |
|  | 4LOW-36 | 36 | 4G3630 | 36/30 | 4G3627 | 36/27 |  |  | H-36 |
|  | 4LOW-32 | 32 | 4G3227 | 32/27 |  |  |  |  | H-32 |
|  | 4LOW-30 | 30 |  |  |  |  |  |  |  |
|  | 4LOW-27 | 27 |  |  |  |  |  |  |  |
| 8LOW | 8LOW-90 | 90 | 8G9080 | 90/80 | 8G9075 | 90/75 | 8G9070 | 90/70 | H-90 |
|  | 8LOW-85 | 85 | 8G8575 | 85/75 | 8G8570 | 85/70 | 8G8565 | 85/65 | H-85 |
|  | 8LOW-80 | 80 | 8G8070 | 80/70 | 8G8065 | 80/65 | 8G8060 | 80/60 | H-80 |
|  | 8LOW-75 | 75 | 8G7565 | 75/65 | 8G7560 | 75/60 | 8G7555 | 75/55 | H-75 |
|  | 8LOW-70 | 70 | 8G7060 | 70/60 | 8G7055 | 70/55 | 8G7050 | 70/50 | H-70 |
|  | 8LOW-65 | 65 | 8G6555 | 65/55 | 8G6550 | 65/50 | 8G6545 | 65/45 | H-65 |
|  | 8LOW-60 | 60 | 8G6050 | 60/50 | 8G6046 | 60/46 |  |  | H-60 |
|  | 8LOW-55 | 55 | 8G5546 | 55/46 | 8G5541 | 55/41 |  |  | H-55 |
|  | 8LOW-50 | 50 |  |  |  |  |  |  |  |
| 14LOW | 14LOW-115 | 115 | 14G115105 | 115/105 | 14G115100 | 115/100 | 14G11595 | 115/95 | H-115 |
|  | 14LOW-110 | 110 | 14G110100 | 110/100 | 14G11095 | 110/95 | 14G11090 | 110/90 | H-110 |
|  | 14LOW-105 | 105 | 14G10595 | 105/95 | 14G10590 | 105/90 | 14G10585 | 105/85 | H-105 |
|  | 14LOW-100 | 100 | 14G10090 | 100/90 | 14G10085 | 100/85 | 14G10080 | 100/80 | H-100 |
|  | 14LOW-95 | 95 | 14G9585 | 95/85 | 14G9580 | 95/80 | 14G9575 | 95/75 | H-95 |
|  | 14LOW-90 | 90 | 14G9080 | 90/80 | 14G9075 | 90/75 | 14G9070 | 90/70 | H-90 |
|  | 14LOW-85 | 85 | 14G8575 | 85/75 | 14G8570 | 85/70 | 14G8565 | 85/65 | H-85 |
|  | 14LOW-80 | 80 | 14G8070 | 80/70 | 14G8065 | 80/65 |  |  | H-80 |
|  | 14LOW-75 | 75 | 14G7565 | 75/65 |  |  |  |  | H-75 |
|  | 14LOW-70 | 70 |  |  |  |  |  |  |  |
|  | 14LOW-65 | 65 |  |  |  |  |  |  |  |
| 30LOW | 30LOW-155 | 155 | 30G155145 | 155/145 | 30G155130 | 155/130 | 30G155120 | 155/120 | H-155 |
|  | 30LOW-145 | 145 | 30G145130 | 145/130 | 30G145120 | 145/120 | 30G145115 | 145/115 | H-145 |
|  | 30LOW-130 | 130 | 30G130120 | 130/120 | 30G130115 | 130/115 | 30G130110 | 130/110 | H-130 |
|  | 30LOW-120 | 120 | 30G120110 | 120/110 | 30G120105 | 120/105 | 30G120100 | 120/100 | H-120 |
|  | 30LOW-115 | 115 | 30G115105 | 115/105 | 30G115100 | 115/100 | 30G11595 | 115/95 | H-115 |
|  | 30LOW-110 | 110 | 30G110100 | 110/100 | 30G11095 | 110/95 | 30G11090 | 110/90 | H-110 |
|  | 30LOW-105 | 105 | 30G10595 | 105/95 | 30G10590 | 105/90 | 30G10590 | 105/90 | H-105 |
|  | 30LOW-100 | 100 | 30G10090 | 100/90 | 30G10085 | 100/85 | 30G10080 | 100/80 | H-100 |
|  | 30LOW-95 | 95 | 30G9585 | 95/85 | 30G9580 | 95/80 |  |  | H-95 |
|  | 30LOW-90 | 90 | 30G9080 | 90/80 |  |  |  |  | H-90 |
|  | 30LOW-85 | 85 |  |  |  |  |  |  |  |
|  | 30LOW-80 | 80 |  |  |  |  |  |  |  |

## The Choosing Of Hydraulic Torque Wrench

## The bolt and nut pretightening force recommended chart.

| Strength Grade |  | 4.8 |  | 6.8 |  | 8.8 |  | 10.9 |  | 12.9 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Minmum | king Strength | 392Mpa |  | 588 Mpa |  | 784 Mpa |  | 941Mpa |  | 1176Mpa |  |
| Material |  | Q235(SS41) |  | 35(S35C) |  | 35CrMo(SCM3) |  | 42CMo(SCM4) |  | 40GrNiMoA(SNCM) |  |
| Bolt | Diameter | Torque |  | Torque |  | Torque |  | Torque |  | Torque |  |
| M(mm) | $\mathrm{S}(\mathrm{mm})$ | KGM | N.m | KGM | N.m | KGM | N.m | KGM | N.m | KGM | N.m |
| 14 | 22 | 7 | 69 | 10 | 98 | 14 | 137 | 17 | 165 | 23 | 225 |
| 16 | 24 | 10 | 98 | 14 | 137 | 21 | 206 | 25 | 247 | 36 | 363 |
| 18 | 27 | 14 | 137 | 21 | 206 | 39 | 284 | 35 | 341 | 49 | 480 |
| 20 | 30 | 18 | 176 | 28 | 296 | 41 | 402 | 58 | 569 | 69 | 680 |
| 22 | 32 | 23 | 225 | 34 | 333 | 55 | 539 | 78 | 765 | 93 | 911 |
| 24 | 36 | 32 | 314 | 48 | 470 | 70 | 686 | 100 | 981 | 120 | 1176 |
| 27 | 41 | 45 | 441 | 65 | 637 | 105 | 1029 | 150 | 1472 | 180 | 1764 |
| 30 | 46 | 60 | 588 | 90 | 882 | 125 | 1225 | 200 | 1962 | 240 | 2352 |
| 33 | 50 | 75 | 735 | 115 | 1127 | 150 | 1470 | 210 | 2060 | 250 | 2450 |
| 36 | 55 | 100 | 980 | 150 | 1470 | 180 | 1764 | 250 | 2453 | 300 | 2940 |
| 39 | 60 | 120 | 1176 | 180 | 1764 | 220 | 2156 | 300 | 2943 | 370 | 3626 |
| 42 | 65 | 155 | 1519 | 240 | 2352 | 280 | 2744 | 390 | 3826 | 470 | 4606 |
| 45 | 70 | 180 | 1764 | 280 | 2744 | 320 | 3136 | 450 | 4415 | 550 | 5390 |
| 48 | 75 | 230 | 2254 | 350 | 3430 | 400 | 3920 | 570 | 5592 | 680 | 6664 |
| 52 | 80 | 280 | 2744 | 420 | 4116 | 480 | 4704 | 670 | 6573 | 850 | 8330 |
| 56 | 85 | 360 | 3528 | 530 | 5149 | 610 | 5978 | 860 | 8437 | 1050 | 10290 |
| 60 | 90 | 410 | 4018 | 610 | 5978 | 790 | 7742 | 1100 | 10791 | 1350 | 13230 |
| 64 | 95 | 510 | 4998 | 760 | 7448 | 900 | 8820 |  |  |  |  |
| 68 | 100 | 580 | 5684 | 870 | 8526 | 1100 | 10780 |  |  |  |  |
| 72 | 105 | 660 | 6468 | 1000 | 9800 | 1290 | 12642 |  |  |  |  |
| 76 | 110 | 750 | 7350 | 1100 | 10780 | 1500 | 14701 |  |  |  |  |
| 80 | 115 | 830 | 8143 | 1250 | 12250 | 1850 | 18130 |  |  |  |  |
| 85 | 120 | 900 | 8820 | 1400 | 13720 | 2250 | 22050 |  |  |  |  |
| 90 | 130 | 1080 | 10584 | 1650 | 16170 | 2500 | 24500 |  |  |  |  |
| 100 | 145 | 1400 | 13720 | 2050 | 20090 |  |  |  |  |  |  |
| 110 | 155 | 1670 | 16366 | 2550 | 24990 |  |  |  |  |  |  |
| 120 | 175 | 2030 | 19894 | 3050 | 29890 |  |  |  |  |  |  |

©This is Germany standard (DIN) above,the figure in the form is the max torque of the bolt,and the recommended torque is $80 \%$ of chart figure
$\Delta$ The recommended tightening torque equals the figure in the form* $(80 \sim 90 \%)$.For instance : M .52 ,strength grade is 8.8 ,the torque is $4704^{*} 90 \%=4233.6 \mathrm{~N}$. m $\Delta$ It is recommended that loosening torque equals about $150 \%$ of tighting torque.For instance,the tightening torque is $4233.6 *(1.5 \sim 2)=6350.4 \sim 8467.2 N . m$

## The Space

Because of the space restriction, please notice the location.For example:


[^1]
# THE BW-SERIES MAGNETIC BACKUP WRENCHES SIMPLEST WAY TO STOP A NUT ROTATION. EASY TO USE AND VERSATILE 

When torquing or loosening nuts, the thin profile of the MBW Backup wrench prevents the nut on the opposite side of the stud from turning.

No hydraulic, just mechanicaL \& HANDS FREE OPERATION Eliminate injuries on hand and fingers.

Eliminate sparks cause from the use of slugging / striker wrenches.
Reduce time of operation and improve in productivity.


## MAGNETS EMBEDDE D

creates a magnetic field and force that attracts on other ferromagnetic materials.

BI-HEXAGONAL DESIG H provides the ultimate mixture of versatility and durability


Usually set release bolt approximate $1 / 2^{\prime \prime}$ length extension, user can be proper to adjust the length extension in case of special space.
Place Backup Wrench on operated Nut, rotates Backup Wrench in counter-clockwise side until release bolt touching reaction points, by this operation, if the release bolt is impossible to close the reaction points after rotation, user also can run release bolt a little out to make it to touch reaction points, after finishing torque operation by hydraulic torque wrench, please loose release bolt with a manual wrench (or other similar wrench), then take backup wrench off and proceed to next operated nut.


WIDE RANGE OF METRIC AND IMPERIAL SIZES AVAILABLE

## Nut Across Flat Range

30 mm - 145 mm
$11 / 4$ "-5 3/4"

| Model | Across Flat <br> $(\mathrm{mm})$ | Across Flat <br> (in) | Load Limits <br> (Ft.lbs) | Load Limits <br> $(\mathrm{Nm})$ |
| :---: | :---: | :---: | :---: | :---: |
| BW104 | 30 | $1-1 / 4^{\prime \prime}$ | 2400 | 3254 |
| BW107 | 36 | $1-7 / 16^{\prime \prime}$ | 2500 | 3390 |
| BW110 | 41 | $1-5 / 8^{\prime \prime}$ | 3500 | 4745 |
| BW113 | 46 | $1-13 / 16^{\prime \prime}$ | 3500 | 4745 |
| BW200 | 50 | $2 "$ | 4100 | 5559 |
| BW203 | 55 | $2-3 / 16$ | 4200 | 5694 |
| BW204 | 57 | $2-1 / 4^{\prime \prime}$ | 4300 | 5830 |
| BW206 | 60 | $2-3 / 8^{\prime \prime}$ | 4300 | 5830 |
| BW209 | 65 | $2-9 / 16^{\prime \prime}$ | 4550 | 6169 |
| BW212 | 70 | $2-3 / 4^{\prime \prime}$ | 5600 | 7592 |
| BW215 | 75 | $2-15 / 16^{\prime \prime}$ | 6300 | 8542 |
| BW302 | 80 | $3-1 / 8^{\prime \prime}$ | 7000 | 9491 |
| BW308 | 85 | $3-1 / 2^{\prime \prime}$ | 7200 | 9762 |
| BW311 | 90 | $3-11 / 16^{\prime \prime}$ | 7300 | 9897 |
| BW314 | 95 | $3-7 / 8^{\prime \prime}$ | 9000 | 12202 |
| BW400 | 100 | $4 "$ | 24000 | 32539 |
| BW402 | 105 | $4-1 / 8^{\prime \prime}$ | 24000 | 32539 |
| BW404 | 110 | $4-1 / 4^{\prime \prime}$ | 24000 | 32539 |
| BW408 | 115 | $4-1 / 2^{\prime \prime}$ | 25000 | 33895 |
| BW410 | 120 | $4-5 / 8^{\prime \prime}$ | 27000 | 36607 |
| BW500 | 130 | $5 "$ | 27000 | 36607 |
| BW506 | 135 | $5-3 / 8^{\prime \prime}$ | 27000 | 36607 |
| BW512 | 145 | $5-3 / 4^{\prime \prime}$ | 28000 | 37962 |

## Examples of system connection

The existing M42 ( S65 ) strength grade level 8.8 flange bolt with a two drive type hydraulic torque wrench.

Each type of hydraulic torque wrench has its own torque range.
If known to the locking torque value X N.m. As with the torque wrench maximum output torque value should be at least 2 X N.m (bolt torque to remove loose locking torque of $1.5 \sim 2$ times ). As is the case with M42 ( S 65 ) bolt, if the technical requirements of the locking torque values for 2600 N .m, it should in principle for the configuration of the torque wrench torque value should be greater than 5200N.m ( such as field conditions, without removing the loose bolts, can be served with relatively little torque models). Check table selection of most suitable torque wrench torque wrench is 5 IBT type hydraulic torque wrench.

If you are on the site requirements of the locking torque values are unknown, WREN engineer will recommend you use. You can also follow the steps below to his own projections. From the bolt and nut torque value for recommendation, in accordance with the bolt size, strength check table to derive a closer to the real value of torque. As is the case with M42 (S65) look bolt locking torque of $2744 \times 90 \%=2470 \mathrm{~N} . \mathrm{m}$, due to remove loose bolt torque for locking of $1.5 \sim 2$ times, matching hydraulic wrench torque value should be greater than $4940 \mathrm{~N} . \mathrm{m}$. Check table selection of most suitable torque wrench torque wrench is 5 IBT type hydraulic torque wrench.

Configure:

one pump for two torque wrenches

| Type | Number | Note |
| :---: | :---: | :---: |
| LP3 | 1 | 220V/50HZ/700bar |
| 5IBT | 2 | Torque 752~7528N.m |
| 2JH6460 | 2 | $6 M$ |
| C901 Quick coupler | 4 | C9013 and C9014 |

one for one torque wrench

| Type | Number | Note |
| :---: | :---: | :---: |
| LP3 | 1 | 220V/50HZ/700bar |
| 5IBT | 1 | Torque $752 \sim 7528 \mathrm{~N} . \mathrm{m}$ |
| 2JH6460 | 1 | 6 M |
| C901 Quick coupler | 2 | C9013 and C9014 |

## Hydraulic Torque Wrench Pump

## Electric Pump LP3 series



WREN can make the special length of remote control wire according customers' requirement (WREN standard: 6 meters).

Parameter

| Model | LP3-2 | LP3-4 |
| :--- | :---: | :---: |
| Operating wrench | 2 | 4 |
| Tank capacity | 5.5 L | 5.5 L |
| Flow(low-mid-High) | $7-1.6-0.8 \mathrm{~L} / \mathrm{min}$ | $7-1.6-0.8 \mathrm{~L} / \mathrm{min}$ |
| Output preasure | $70 \sim 700 \mathrm{bar}$ | $70 \sim 700 \mathrm{bar}$ |
| Source of power | $220 \mathrm{~V} / 50 \mathrm{HZ}$ | $220 \mathrm{~V} / 50 \mathrm{HZ}$ |
| Power | 1.1 KW | 1.1 KW |
| Weight | 25 Kg | 27 Kg |
| Volume | $305 \times 445 \times 426 \mathrm{~mm}$ | $305 \times 465 \times 426 \mathrm{~mm}$ |

-Compact automatic three stage design.
-Applicable on one or two wrenches simultaneously.
-Aluminum oil tank with gauge.
-Have Ф100 high pressure gauge.
-Infinitely variable pressure adjustment between 70~ 700 bar.
-With the high efficiency radiator the pump can work 24 hours continuously.
-Can change the motor to fit the different voltage.
-Optional components(FP4), can operate four wrenches at the same time

## Air Pump LP3-N series

Parameter

| Model | LP3-N2 | LP3-N4 |
| :--- | :---: | :---: |
| Operating wrench | 2 | 4 |
| WorKing pressure | 700 bar | 700 bar |
| Air pressure(Input) | $4-8 \mathrm{bar}$ | $4-8 \mathrm{bar}$ |
| Power | 3.0 KW | 3.0 KW |
| Tank capacity | 5.5 L | 5.5 L |
| Flow rate |  |  |
| (low-mid-high) | $8.6-2.2-1.1 \mathrm{~L} / \mathrm{min}$ | $8.6-2.2-1.1 \mathrm{~L} / \mathrm{min}$ |
| Oil cooler | $\mathrm{N} / \mathrm{A}$ | $\mathrm{N} / \mathrm{A}$ |
| Weight | 22 Kg | 24 Kg |
| Oil outputs | $4 \times 1 / 4 " \mathrm{NPT}$ | $8 \times 1 / 4$ " NPT |
| LxWxH $(\mathrm{mm})$ | $442 \times 282 \times 377 \mathrm{~mm}$ | $460 \times 282 \times 377 \mathrm{~mm}$ |

## -Compact three-stage pump

-The Single valve block can be replaceb by component
FP4,there by allowing 2or 4 Tools to be driven simultaneously.
-Three stage with air drive.
-Supporting continuous operation with steel frame.
-4" diameter gauge, aluminium oil tank with oil level indicator
-Variable pressure adjustment between 70~700 bar
-Designed for continuous operation


Hydraulic Torque Wrench Pump
Electric Pump KLW4010 series


## Air Pump KLW4010N series

Parameter

| Model | KLW4010N-2 | KLW4010N-4 |
| :--- | :---: | :---: |
| Operating wrench | 2 | 4 |
| Tank capacity | 8 L | 8 L |
| Flow(low-mid-High) | $8.6-2.2-1.1 \mathrm{~L} / \mathrm{min}$ | $8.6-2.2-1.1 \mathrm{~L} / \mathrm{min}$ |
| Output preasure | $70 \sim 700$ bar | $70 \sim 700$ bar |
| Air in | $4 \sim 8 \mathrm{bar}$ | $4 \sim 8 \mathrm{bar}$ |
| Power | 3 KW | 3 KW |
| Weight | 21.5 Kg | 23.5 Kg |
| Volume | $289 \times 407 \times 450 \mathrm{~mm}$ | $289 \times 407 \times 470 \mathrm{~mm}$ |

-Input air(4~8 bar).
-Compact automatic three stage flow, can start in high pressure
-Applicable on one or two wrenches simultaneously -Aluminum oil tank with oil gauge. Total weight only 21.5 kg
-Have Ф100 high pressure gauge
-Infinitely variable pressure adjustment between 70~700 bar
-With the high efficiency cooling system makes the pump suitable in extreme environment
-Optional components(FP4), can operate four wrenches at the same time

Pressure Relief Button, it can release the pressure in system in the case of Pump stopped.

Air Relief Port, make sure Air Driven Pump can be operated in cold and hot condition.

Pressure Adjustor, Pressure Relief valve (inside the tank)


## Hydraulic Pump

## Semi-automatic Electric Pump

KLW4120 Series Semi-automatic Electrical Pump shared a same design with KLW4010 series standard Electric Pump, it just was added a set of control system on the basic of KLW4010 standard Pump, it inherits all the characteristics of KLW4010, other characteristics are as below.
-Simple Operation:
Operate with one Button, the operator just press the button once time to achieve the task of tightening and loosening. -High Efficiency:
Compare with the general Pump, KLW4120 Semi-automatic Pump has compact operation process to reduce some needless action and increase approximate $50 \%$ of working efficiency.
-Manual / Automatic
Besides of the semi-automatic operation, the Pump also has the function of manual operation.

KLW4120 can work 24 hours continuously. WREN also can make the Pump with other kinds of motors according customers' requirement.



## Model: KLW4120

Parameter

| Model | KLW4120-2 | KLW4120-4 |
| :--- | :---: | :---: |
| Operating wrench | 2 | 4 |
| Tank capacity | 8 L | 8 L |
| Flow(low-mid-High) | $7-1.6-0.8 \mathrm{~L} / \mathrm{min}$ | $7-1.6-0.8 \mathrm{~L} / \mathrm{min}$ |
| Out put preasure | $70 \sim 700 \mathrm{bar}$ | $70 \sim 700 \mathrm{bar}$ |
| Source of power | $220 \mathrm{~V} / 50 \mathrm{HZ}$ | $220 \mathrm{~V} / 50 \mathrm{HZ}$ |
| Power | 1.1 KW | 1.1 KW |
| Weight | 27.7 Kg | 29.7 Kg |
| Volume | $299 \times 445 \times 446 \mathrm{~mm}$ | $299 \times 465 \times 446 \mathrm{~mm}$ |



# Hydraulic Torque Wrench Pump 



| Model | DHP-220x4 | DHP-220x8 |
| :--- | :---: | :---: |
| Operating wrench | 4 | 8 |
| Work Preasure | 700 bar | 700 bar |
| Voltage/Frequency | $220 \mathrm{~V} / 50 \mathrm{~Hz}$ | $220 \mathrm{~V} / 50 \mathrm{~Hz}$ |
| Power | $1.1 \mathrm{KW} \times 2$ | $1.1 \mathrm{KW} \times 2$ |
| Tank capacity | 13 L | 13 L |
| Flow(low-mid-High) | $14-3.2-1.6 \mathrm{~L} / \mathrm{min}$ | $14-3.2-1.6 \mathrm{~L} / \mathrm{min}$ |
| Cooler | Yes | Yes |
| Weight | 59.6 | 63.5 |
| Output Port Size | $8 \times 1 / 4 " \mathrm{NPT}$ | $16 \times 1 / 4 " \mathrm{NPT}$ |
| Volume | $500 \times 580 \times 531 \mathrm{~mm}$ | $500 \times 620 \times 531 \mathrm{~mm}$ |

Double Engine
High Speed Hydraulic Pump
-Compact automatic three stage flow, can start in high pressure
-Applicable on one or two wrenches simultaneously
-Aluminum oil tank with gauge
-Have Ф100 high pressure gauge
-Infinitely variable pressure adjustment between 70~ 700 bar
-With the high efficiency cooling system makes the pump suitable in extreme environment
-Optional components(FP4), can operate four wrenches at the same time

DHP 1.1KW x 2 (220v)



## Model <br> DHP-380x4 <br> DHP-380x8

| Operating wrench | 4 | 8 |
| :--- | :---: | :---: |
| Work Preasure | 700 bar | 700 bar |
| Voltage/Frequency | $380 \mathrm{~V} / 50 \mathrm{~Hz}$ | $380 \mathrm{~V} / 50 \mathrm{~Hz}$ |
| Power | 2.2 KW x 2 | $2.2 \mathrm{KW} \times 2$ |
| Tank capacity | 40 L | 40 L |
| Flow(low-mid-High) | $20-8.2-2.8 \mathrm{~L} / \mathrm{min}$ | $20-8.2-2.8 \mathrm{~L} / \mathrm{min}$ |
| Cooler | Yes | Yes |
| Weight | 63.5 | 68.5 |
| Output Port Size | $8 \times 1 / 4 " \mathrm{NPT}$ | $16 \times 1 / 4 " \mathrm{NPT}$ |
| Volume | $650 \times 442 \times 680 \mathrm{~mm}$ | $650 \times 442 \times 680 \mathrm{~mm}$ |

DHP $2.2 \mathrm{KW} \times 2(380 \mathrm{v})$


## Synchronous Tensioning System

WREN bolt tensioner conforms to the technicalstandard, has been widely used in chemcial Indeusty, Power,steel,mechanics Military industry. WREN also prouiding customrize production to suit all working condition,Any requirment, Please condult WREN Engineer.

Warranty:12 months


Caution:Warranty is only available for WREN original product.
Assembling Drawing:


HTE series
Multi-stage Cylinder


Operate the device for swiveling to tighten by Gear just with a pole.

Aforesaid models are just the samples, WREN can make according the requirement of customers.
-Multi-stage Cylinder Design, Increase the Tension Length
-Strong capacity with small outside diameter, it is suit for the operation at narrow space. -Spring return, Protect for the stroke over the maximum value, it is suit for operation frequently. -700-1500bar operation pressure
-Operate by Super High Pressure Hand Pumps and Electrical Pump

Technical Data

| Model | HTE30 | HTE36 | HTE39 | HTE42 | HTE48 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Maximum <br> Operation Pressure | 1350 bar | 1350 bar | 1350 bar | 1350 bar | 1250bar |
| Maximum <br> Output Capacity | 465 KN | 678 KN | 915 KN | 915 KN | 1202KN |
| Maximum Stroke | 7 mm | 10 mm | 10 mm | 10 mm | 7 mm |
| Cylinder Effective Area | 3448 mm | 5027 mm | 6830 mm | 6830 mm | 9621 mm |
| Quantity of <br> Cylinder Step | 2 | 2 | 2 | 2 | 2 |
| Outside Diameter | 72 mm | 84.5 mm | 98.5 mm | 98.5 mm | 129 mm |
| Bolt Size | M30X3.5 | M36X4 | M39X4 | M42X4.5 | M48X5 |



## HSR BOLT TENSIONER Spring Return Bolt Tensioner

- Unique quick release bridge adaptation
- Piston overstroke prevention
- Piston stroke indication
- Piston / cylinder misalignment compensation
- Bolt coverage from 1" to 3 1/2" with just 4 tools
- Designed to fit BS1560 / ANSI B16.5 / API flanges
- Fully enclosed load cell design eliminates entry of debris into piston retraction mechanism

The Spring Return design dramatically increases productivity and safety on the job site when compared to older technology manual return tensioners.


## SPRING RETURN BOLT TENSIONER

Our spring return bolt tensioner reduces operator fatigue, saving time and improving safety and productivity.


Order a load cell and an adaptor kit to make a complete tensioner. each are sold separately.

## Specifications and Dimensional Data



- Piston stroke - 10 mm except for HS 0-8mm
- Max tool pressure - 21750psi(1500bar)
- Bolt protrusion above nut=1xbolt diameter
- "D" includes an allowance for tool removal after bolt tightening with 10 mm tlls stroke
- Weight excludes puller sleeve
- Product developmenet is constantly taking place and deimensions may change without notice

| Load Cell | Stud Diameter |  | Tool | Load | Hydraulic Area |  | A |  | B |  | C |  | D |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Lbs | KN | in ${ }^{2}$ | mm ${ }^{2}$ | in | mm | in | mm | in | mm | in | mm | in | mm |
| HSR 0 | 3/4" | M20 | 35500 | 160 | 1.65 | 1067 | 2.6 | 66 | 3.7 | 93 | 2.5 | 63 | 5.4 | 136 | 5.5 | 142 |
|  | 7/8" | M22 |  |  |  |  |  |  | 3.7 | 93 | 2.5 | 63 | 5.6 | 142 | 5.6 | 144 |
| HSR 1 | 1.1/8" | M24 | 61950 | 280 | 2.89 | 1867 | 3.4 | 87 | 4.64.6 | 117 | 2.7 | 68 | 6.9 | 175 | 6.9 | 175 |
|  |  | M27 |  |  |  |  |  |  |  | 117 | 2.7 | $\begin{aligned} & 68 \\ & 72 \end{aligned}$ |  |  | 7.0 | 178 |
|  |  |  |  |  |  |  |  |  |  |  | 2.8 |  | 7.1 | 181 |  |  |
| HSR 2 | 1" | M24 | 99700 | 450 | 4.65 | 3001 | 4.1 | 103 | 4.6 | 117 | 3.0 | 75 | 6.9 | 175 |  |  |
|  |  | M27 |  |  |  |  |  |  | 4.6 | 117 | 3.0 | 75 |  |  | 7.0 | 178 |
|  | 1.1/8" | M30 |  |  |  |  |  |  | 4.7 | 120 | 3.2 | 80 | 7.1 | 181 | 7.2 | 184 |
|  |  | M33 |  |  |  |  |  |  | 4.8 | 123 | 3.3 | 84 | 7.4 | 188 | 7.5 | 190 |
|  | 1.3/8" | M36 |  |  |  |  |  |  | 5.0 | 126 | 3.5 | 89 | 7.7 | 195 | 7.7 | 196 |
| HSR 3 | 1.1/4" | M33 | 145950 | 660 | 6.82 | 4401 | 4.7 | 118 | 4.8 | 123 | 3.5 | 88 | 7.5 | 190 | 7.6 | 192 |
|  |  | M36 |  |  |  |  |  |  | 5.0 | 126 | 3.8 | 96 | 7.8 | 197 | 7.8 | 198 |
|  | 1.1/2" | M39 |  |  |  |  |  |  | 5.1 | 130 | 3.8 | 96 | 8.0 | 203 | 8.0 | 204 |
|  | 1.5/8" | M42 |  |  |  |  |  |  | 5.2 | 133 | 4.1 | 105 | 8.2 | 209 | 8.3 | 211 |
| HSR 4 | 1.1/2" | M39 | 223550 | 1000 | 10.34 | 6668 | 5.5 | 140.5 | 5.2 | 132 | 4.4 | 112 | 8.3 | 211 | 8.4 | 212 |
|  | 1.5/8" | M42 |  |  |  |  |  |  | 5.3 | 135 | 4.5 | 114 | 8.5 | 217 | 8.6 | 218 |
|  | 1.3/4" | M45 |  |  |  |  |  |  | 5.5 | 139 | 4.7 | 118 | 8.8 | 223 | 8.99.1 | 225 |
|  | $1.7 / 8^{\prime \prime}$ | M48 |  |  |  |  |  |  | 5.6 | 142 | 4.5 | 114 | 9.1 | 230 |  | 231 |
|  | $2 "$ |  |  |  |  |  |  |  | 5.7 | 145 | 4.7 | 120 | 9.3 | 236 |  |  |
| HSR 5 | 2" | M52 | 331400 | 1500 | 15.50 | 10003 | 6.9 | 175.5 | 5.8 | 148 | 4.7 | 120 | 9.7 | 246 | 9.8 | 248 |
|  | 2.1/4" | M56 |  |  |  |  |  |  | 6.1 | 154 | 5.4 | 138 | 10.2 | 259 | 10.2 | 258 |
|  |  | M60 |  |  |  |  |  |  | 6.3 | 161 | 5.4 | 138 | 10.2 | 259 | 10.3 | 262 |
|  | 2.1/2" | M64 |  |  |  |  |  |  | 6.3 | 161 | 6.0 | 153 | 10.7 | 272 | 10.8 | 273 |
|  | 2.3/4" | M68 |  |  |  |  |  |  | 6.6 | 167 | 6.1 | 156 | 11.2 | 284 | 11.1 | 283 |
| HSR 6 | 2.3/4" | M72 | 553200 | 2500 | 25.84 | 16671 | 8.6 | 219 | 6.6 | 167 | 6.2 | 157 | 11.6 | 294 | 11.7 | 297 |
|  | 3" | M76 |  |  |  |  |  |  | 6.9 | 171 | 7.2 | 182 | 12.1 | 307 | 12.1 | 308 |
|  |  | M80 |  |  |  |  |  |  | 7.1 | 180 | 7.5 | 190 |  |  | 12.3 | 312 |
|  | 3.1/4" | M85 |  |  |  |  |  |  | 7.1 | 180 | 7.5 | 190 | 12.6 | 320 | 12.7 | 323 |
|  | 3.1/2" | M90 |  |  |  |  |  |  | 7.3 | 186 | 8.1 | 205 | 13.1 | 332 | 13.2 | 334 |
| HSR 7 | 3.1/2" | M90 | 708200 | 3200 | 33.06 | 21339 | 9.9 | 252 | 7.3 | 186 | 7.9 | 200 | 13.2 | 339 | 13.3 | 341 |
|  |  | M95 |  |  |  |  |  |  | 7.3 | 186 | 7.9 | 200 |  |  | 13.5 | 346 |
|  | $3.3 / 4 "$ | M100 |  |  |  |  |  |  | 7.6 | 192 | 7.9 | 200 | 13.7 | 352 | 13.9 | 356 |
|  | 4 " |  |  |  |  |  |  |  | 7.8 | 199 | 8.3 | 210 | 14.2 | 363 |  |  |

Our Subsea bolt tensioner incorporating the quick resction nut feature reduces diver fatigue,improving diver safety and productivity.


Used to twine super high pressure hose from 5 meter to 210 meter.

## Specifications and Dimensional Data



- Piston stroke - 1.1/18inch(Except WST1 - 0.79inch)
- Max tool pressure - 21,750psi
- "D" includes an allowance for tool removal after bolt tightening with 30 mm tool stroke
- Product development is constantly taking place and dimensions may change without notice

| Tool Ref | $\begin{array}{r} \text { Bolt } \\ \text { Imperial } \end{array}$ | eter <br> Metric | Tool Load <br> KN | Hydr Ar in $^{2}$ | raulic ea $\mathrm{mm}^{2}$ | $\begin{aligned} & \text { 'A' } \\ & \text { in } / \mathrm{mm} \end{aligned}$ | $\begin{aligned} & \text { 'B' } \\ & \text { in/mm } \end{aligned}$ | 'C' A/F <br> in/mm | Minmum Protru in Imp bolts | m Bolt <br> usion mm <br> Met bolts | $\begin{aligned} & \text { ‘D' } \\ & \text { in } / \mathrm{mm} \end{aligned}$ | Stroke <br> in/mm |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| WST1 | $\begin{aligned} & 3 / 4 " \\ & 7 / 8^{\prime \prime} \end{aligned}$ | $\begin{aligned} & \text { M20 } \\ & \text { M22 } \end{aligned}$ | 141 | 1.96 | 943 | 2.60/66 | 3.82/97 | 1.89/48 | $\begin{aligned} & 4.09 \\ & 3.98 \end{aligned}$ | $\begin{aligned} & 107 \\ & 105 \end{aligned}$ | 8.98/228 | 0.79/20 |
| WST2 | $\begin{gathered} 1 " \\ 1-1 / 8^{\prime \prime} \end{gathered}$ | $\begin{aligned} & \text { M24 } \\ & \text { M27 } \\ & \text { M30 } \end{aligned}$ | 237 | 2.45 | 1585 | 3.23/82 | 5.02/127.5 | 2.36/60 | $\begin{aligned} & 5.24 \\ & 5.12 \end{aligned}$ | $\begin{aligned} & 139 \\ & 136 \\ & 134 \end{aligned}$ | 11.65/296 | 1.82/30 |
| WST3 | $\begin{aligned} & 1-1 / 4^{\prime \prime} \\ & 1-3 / 8^{\prime \prime} \end{aligned}$ | $\begin{aligned} & \text { M33 } \\ & \text { M36 } \end{aligned}$ | 379 | 3.92 | 2532 | 3.82/97 | 5.39/137 | 3.03/77 | $\begin{aligned} & 5.35 \\ & 5.24 \end{aligned}$ | $\begin{aligned} & 142 \\ & 139 \end{aligned}$ | 12.17/309 | 1.82/30 |
| WST4 | $\begin{aligned} & 1-1 / 2 " \text { " } \\ & 1-5 / 8 " \end{aligned}$ | $\begin{aligned} & \text { M39 } \\ & \text { M42 } \end{aligned}$ | 551 | 5.69 | 3676 | 4.37/111 | 5.75/146 | 3.54/90 | $\begin{aligned} & 5.51 \\ & 5.35 \end{aligned}$ | $\begin{aligned} & 147 \\ & 144 \end{aligned}$ | 12.68/322 | 1.82/30 |
| WST5 | $\begin{gathered} 1-3 / 4 " 4^{\prime \prime} \\ 1-7 / 8^{\prime \prime} \\ 2^{\prime \prime} \end{gathered}$ | M45 <br> M48 <br> M52 | 880 | 9.10 | 5868 | 5.35/136 | 6.22/158 | 4.49/114 | $\begin{aligned} & 5.94 \\ & 5.83 \\ & 5.71 \end{aligned}$ | $\begin{aligned} & 160 \\ & 158 \\ & 154 \end{aligned}$ | 13.46/342 | 1.82/30 |
| WST6 | $\begin{aligned} & 2-1 / 4^{\prime \prime} \\ & 2-1 / 2^{\prime \prime} \end{aligned}$ | M56 <br> M60 <br> M64 <br> M68 <br> M70 | 1564 | 16.17 | 10433 | 6.97/177 | 7.11/180.5 | 5.51/140 | $\begin{aligned} & 6.54 \\ & 6.30 \\ & 6.08 \end{aligned}$ | $\begin{aligned} & 178 \\ & 175 \\ & 172 \\ & 169 \\ & 165 \end{aligned}$ | 14.72/374 | 1.82/30 |
| WST7 | $\begin{gathered} 3 " \\ 3-1 / 4^{\prime \prime} \\ 3-1 / 2^{\prime \prime} \end{gathered}$ | M76 <br> M80 <br> M85 <br> M90 | 2419 | 26.63 | 16128 | 8.54/217 | 7.95/202 | 7.09/180 | $\begin{aligned} & 7.13 \\ & 6.89 \\ & 6.65 \end{aligned}$ | $\begin{aligned} & 195 \\ & 192 \\ & 188 \\ & 184 \end{aligned}$ | 15.10/409 | 1.82/30 |

- Single-Acting high performance
- Can be used for bolt tensioning and other HP equipments in shipping vessel \& wind power industry
- Convenient adjustable pressure regulator with a high precision pressure gauge
- Easy to adjust the pressure in the range of 700~3000 bar
- Simple and quick operation with the high performance quick connect couplings
- Very user friendly for site work due to its light weight compact design

Parameter

| Model | HNSP06BZT15-16 | HNSP06BZT15-20 | HNSP06BZT15 -30 |
| :--- | :---: | :---: | :---: |
| Voltage/Frequency | $220 \mathrm{~V} / 50 \mathrm{HZ}$ | $220 \mathrm{~V} / 50 \mathrm{HZ}$ | $220 \mathrm{~V} / 50 \mathrm{HZ}$ |
| Tank capacity | 5.5 L | 5.5 L | 5.5 L |
| Flow(low-High) | $5.4-0.15 \mathrm{~L} / \mathrm{min}$ | $5.4-0.15 \mathrm{~L} / \mathrm{min}$ | $5.4-0.15 \mathrm{~L} / \mathrm{min}$ |
| Max Output Pressure | 1600 bar | 2000 bar | 3000 bar |
| Output Port Size | $1 / 4 " \mathrm{BSP}$ | $1 / 4 " \mathrm{BSP}$ | $1 / 4 " \mathrm{BSP}$ |
| Power | 1.1 KW | 1.1 KW | 1.1 KW |
| Weight | 24 KG | 24 KG | 24 KG |



| BH series Hydraulic Hose | BH84 series | BH94 series |
| :--- | :---: | :---: |
| Maximum Operation Pressure <br> /Safety Parameter <br> Inside Diameter <br> Outside Diameter | 1800bar/2.5 | $2800 \mathrm{bar} / 2.5$ |
| Minimum Bending Radius | 5.0 X 11.2 | $5.0 \times 13.4$ |
| Available Quick Coupler | C 116 | 200 |



## SHNSP series Super High Pressure Air Pump

Parameter

| Model | SHNSP06BZQ5-16 | SHNSP06BZQ5-20 |
| :--- | :---: | :---: |
| Tank capacity | 5.5 L | 5.5 L |
| Flow(low-High) | $5.4-1.5 \mathrm{~L} / \mathrm{min}$ | $5.4-1.5 \mathrm{~L} / \mathrm{min}$ |
| Max Output pressure | 1600 bar | 2000 bar |
| Air in | $4 \sim 8 \mathrm{bar}$ | $4 \sim 8 \mathrm{bar}$ |
| Power | 1.5 HP | 1.5 HP |
| Weight | 20 KG | 20 KG |
| Volume | $272 \times 416 \times 446 \mathrm{~mm}$ | $272 \times 416 \times 446 \mathrm{~mm}$ |

## - Single-Acting high performance

- Can be used for bolt tensioning and other HP equipments in shipping vessel \& wind power industry
- Convenient adjustable pressure regulator with a high precision pressure gauge
- Easy to adjust the pressure in the range of 700~2000 bar
- Simple and quick operation with the high performance quick connect couplings
- Very user friendly for site work due to its light weight compact design
-Single-Acting and high performance
-To be operated for Bolt Tensioners and other equipments in shipping vessel and wind power industry.
-To be convenient to adjust the pressure with the High precision Pressure Gauge
-Easy to adjust the pressure in the range of 83-3320bar
-Simple and quick operation with the High performance Quick Coupler
-Convenient to bring with its light weight



## Technical Parameter


1.Air consumption $1 \mathrm{M} / \mathrm{min}$ at37Bar
2.Staple model with marked *
3.Max air input: 8.3Bar, Suggest to use air pressure under 7Bar
4.To order different size of oil tank, please consult to WREN

A Four layers nylon design. Two layers of high strength steel wire braids and plastic coating.

- Twins hoses supplied for Hydraulic Torque Wrench.
- Used in strict occasion, 4:1 design factor.
- Light weight, small size and high bending radius.
- Exhibits low volumetric expansion under pressure.

| Model \& photograph |  | max operating pressure (bar) | hose end |  | Type | hose length (M) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | end one | end two |  |  |
| 2JH64Series twin hydraulic hose | \% |  | 720 | 1/4"NPT | 1/4"NPT | 2JH6445-1 | 4.5 |
|  |  | 2JH6460-1 |  |  |  | 6 |
|  |  | 2JH6490-1 |  |  |  | 9 |
|  |  | 2JH64100-1 |  |  |  | 10 |
| JH74 Series hydraulic hose | - | 720 | 1/4"NPT | 1/4"NPT | JH7445 | 4.5 |
|  |  |  |  |  | JH7460 | 6 |
|  |  |  |  |  | JH7490 | 9 |
|  |  |  |  |  | JH74100 | 10 |
| JH78 Series hydraulic hose |  | 1000 | 3/8"NPT | 3/8"NPT | JH7818 | 1.8 |
|  |  |  |  |  | JH7845 | 4.5 |
|  |  |  |  |  | JH7890 | 9 |
|  |  |  |  |  | JH78120 | 12 |
| BH84 Series superhigh pressure hydraulic hose |  | 1800 | 1/4"BSP | 1/4"BSP | BH8420 | 2 |
|  |  |  |  |  | BH8460 | 6 |
|  |  |  |  |  | BH8490 | 9 |
|  |  |  |  |  | BH84120 | 12 |
| BH94 Series superhigh pressure hydraulic hose | $\square$ | 2500 | 1/4"BSP | 1/4"BSP | BH9430 | 3 |
|  |  |  |  |  | BH9460 | 6 |
|  |  |  |  |  | BH9490 | 9 |

Above are the standard length, can be customized according to customer requirements of various length

## C series Quick Coupler

| Model \& photograph |  | Max Operating Pressure | Male half | Femal half | connecting | Dimensitions |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A |  |  |  | B | C | D | E | F | G | J |
| C901 |  |  | 700bar | C9014 | C9013 | Spiral lock | 97 | 61 | 1/4"NPT | 29 |  | 22 | 22 |  |
|  |  | 97 |  |  |  |  | 61 | 1/4"NPT | 29 |  | 22 | 22 |  |
| C902 |  | 700bar | C9022 | C9021 | Spiral lock | 108 | 71 | 3/8"NPT | 35 |  | 24 | 24 |  |
|  |  |  |  |  |  | 108 | 71 | 3/8"NPT | 35 |  | 24 | 24 |  |
| C116 |  | 1500bar | C1162 | C1161 | Card set | 81 |  | 1/4"BSP |  | 27.5 |  |  | 18.5 |
|  |  |  |  |  |  | 81 | 61.5 | 1/4"BSP | 28 |  | 24 |  |  |
| C125 |  | 2000bar | C1252 | C1251 | Card set | 82 |  | 1/4"BSP |  | 27.5 |  |  | 17.7 |
|  |  |  |  |  |  | 82 | 64.5 | 1/4"BSP | 30 |  | 24 |  |  |

C Series Quick Coupler Dimension

- 3/8'NPT high flow couplers,.
- It is standard component on most WREN cylinders.
- featuring'push-to-connect' operation.

A 1/4" regular coupler.

## SI* CONVERSION FORMULAS

| APPROXIMATE CONVERSION |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| MULTIPLY | BY | TO GET |  | TO |
|  |  | OR |  | GET |
|  |  | MULTIPLY | $v$ |  |
| SI* | CONY | NON-SI | CONY | SI* |
| UNIT | FACTOR | UNIT | FACTOR | UNIT |
| LENGTH |  |  |  |  |
| millimeter (mm) | X 0.03937 | = inch | X 25.4 | $=\mathrm{mm}$ |
| $\text { ( } 1 \text { inch }=25.4 \mathrm{~mm} \text { exactly }$ |  |  |  |  |
| centimeter (cm) 10 mm | X 0.3937 | $=$ inch | $\times 2.54$ | $=\mathrm{cm}$ |
| meter (m) 1000 mm | X 3.28 | = foot | X 0.305 | $=\mathrm{m}$ |
| meter (m) | X 1.09 | = yard | X 0.914 | = m |
| kilometer (km) 1000 m | X 0.62 | $=$ mile | X 1.61 | $=\mathrm{km}$ |

## AREA

| millimeter ${ }^{2}\left(\mathrm{~mm}^{2}\right)$ | $\times 0.00155=$ inch $^{2}$ | $\times 645=\mathrm{mm}^{2}$ |  |
| :--- | :--- | :--- | :--- | :--- |
| centimeter $\left(\mathrm{cm}^{2}\right)$ | $\times 0.155=$ inch $^{2}$ | $\times 6.45=\mathrm{cm}^{2}$ |  |
| meter $\left(\mathrm{m}^{2}\right)$ | $\times 10.8$ | $=$ foot $^{2}$ | $\times 0.0929=\mathrm{m}^{2}$ |
| meter $\left(\mathrm{m}^{2}\right)$ | $\times 1.2$ | $=$ yard | $\times 0.836=\mathrm{m}^{2}$ |
| hectare $(\mathrm{ha}) 10,000 \mathrm{~m}^{2}$ | $\times 2.47$ | $=$ acre | $\times 0.405=$ ha |
| kilometer $\left(\mathrm{km}^{2}\right)$ | $\times 0.39$ | $=$ mile $^{2}$ | $\times 2.59=\mathrm{km}^{2}$ |


| VOLUME |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| centimeter ${ }^{3}\left(\mathrm{~cm}^{3}\right)$ | X 0.061 | $=$ inch $^{3}$ | X 16.4 | $=\mathrm{cm}^{3}$ |
| liter (I) | X 61 | $=\mathrm{inch}^{3}$ | X 0.016 | = 1 |
| $\begin{aligned} & \text { milliliter (ml) } \\ & \left(1 \mathrm{ml}=1 \mathrm{~cm}^{3}\right) \end{aligned}$ | X 0.034 | = oz-liq | X 29.6 | $=\mathrm{ml}$ |
| liter (I) 1000 ml | X 1.06 | = quart | X 0.946 | = |
| liter (I) | X 0.26 | = gallon | X 3.79 | $=1$ |
| meter ${ }^{3}\left(\mathrm{~m}^{3}\right) 1000 \mathrm{l}$ | X 1.3 | $=\mathrm{yard}^{3}$ | X 0.76 | $=\mathrm{m}^{3}$ |
| MASS |  |  |  |  |
| gram (g) | X 0.035 | = ounce | X 28.3 | = 9 |
| kilogram (kg) 1000 g | X 2.2 | = pound | X 0.454 | = kg |
| metric ton (t) 1000 kg | X 1.1 | $=$ ton (short) | X 0.907 | $=\mathrm{t}$ |


| APPROXIMATE CONVERSION |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| MULTIPLY | BY | TO GET | $\begin{gathered} \text { TO } \\ \text { GET } \end{gathered}$ |  |
|  |  | OR |  |  |
|  |  | MULTIPLY | v |  |
| SI* | CONY | NON-SI | CONY | SI* |
| UNIT | FACTOR | UNIT | FACTOR | UNIT |
| FORCE ( $\mathbf{N}=\mathbf{k g} \cdot \mathbf{m} / \mathbf{s} 2$ ) |  |  |  |  |
| newton (N) | X 0.225 | = pound | X 4.45 | $=\mathrm{N}$ |
| kilonewton (kN) | X 225 | = pound | X 0.004 | = NN |
| TORQUE |  |  |  |  |
| newton meter ( $\mathrm{N} \cdot \mathrm{m}$ ) | X 8.9 | $=\mathrm{lb} . \mathrm{in}$. | X 0.113 | $=\mathrm{N} \cdot \mathrm{m}$ |
| newton meter ( $\mathrm{N} \cdot \mathrm{m}$ ) | X 0.74 | $=\mathrm{lb} . \mathrm{ft}$. | X 1.36 | $=\mathrm{N} \cdot \mathrm{m}$ |

## PRESSURE ( $\mathrm{Pa}=\mathbf{N} / \mathbf{m} 2$ )

| kilopascal (kPa) | $\times 4.0$ | $=$ in. $\mathrm{H}_{2} \mathrm{O}$ | $\times 0.249=\mathrm{kPa}$ |
| :--- | :--- | :--- | :--- | :--- |
| kilopascal (kPa) | $\times 0.30$ | $=\mathrm{in} . \mathrm{Hg}$ | $\times 3.38=\mathrm{kPa}$ |
| kilopascal (kPa) | $\times 0.145=$ p.s.i. | $\times 6.89=\mathrm{kPa}$ |  |
| megapascal (MPa) | $\times 145$ | $=$ p.s.i. | $\times 0.00689=\mathrm{MPa}$ |
| Bar | $\times 14.5$ | $=$ p.s.i. | $\times 0.0689=\mathrm{Bar}$ |
|  | POWER (W = J/s) |  |  |
| kilowatt (kw) | $\times 1.34$ | $=\mathrm{hp}$ | $\times 0.746=\mathrm{kw}$ |
| kilowatt (kw) | $\times 0.948=$ Btu/s | $\times 1.055=\mathrm{kw}$ |  |
| watt (w) | $\times 0.74$ | $=\mathrm{ft} \mathrm{lb} / s$. | $\times 1.36=\mathrm{w}$ |

## TEMPERATURE

${ }^{\circ} \mathrm{C}=\left({ }^{\circ} \mathrm{F}-32\right) \div 1.8 \quad{ }^{\circ} \mathrm{F}=\left({ }^{\circ} \mathrm{C} \times 1.8\right)+32$

| FLOW |  |
| :--- | :--- | :--- |
| cu. cm. $/ \mathrm{min}$. <br> $\mathrm{cm} . \mathrm{min}$. | $\times 0.061=\mathrm{cu} . \mathrm{in} / \mathrm{min} . \times 16.4=\mathrm{cu}$. |
| liters $/ \mathrm{min}$. | $\times 0.2642=$ GPM $\times 3.785=$ liters $/ \mathrm{min}$. |

WREN HEADQUARTER
CHINA ZHEJIANG HANGZHOU


We are the manufacturer for hydraulic wrench in world
Since 1992


[^0]:    WREN can be customized according to customer requirements of special types of cassette.

[^1]:    If you meet the above conditions, the square driven Torque Wrench cannot be used,you may use the Low Profile Wrench.

